

Manufacturer	Ipsen		
Model No	TQ-5-EM		
Serial No	58.686		
Date of Manufacture	1987		
1. Space required (approx)			
Width	3.5	m	
Height	4	m	
Depth	6	m	
2. Working space			
Width	610	mm	
Height	610	mm	
Depth	910	mm	
3. Temperature			
Working temperature	850 – 1000	°C	
Temperature uniformity	+/- 10	°C	
4. Charge			
Max gross weight	350kg	kg	
5. Energy			
Type of heating	Electric		
Rating of heating	172	A	
Connected load	114	kva	
Rated voltage (3 phase 50hz)	380	V	
6. Gas			
Protective gas type	Endogas		
Pilot gas (flame curtains)	Propane		
Atmosphere gas volume	8.5	m ³ /h	
7. Misc			
Quench medium	Oil		
Control system	Carbo Prof		